$[(Mg, Fe^{2+})_5Al(Si_3Al)O_{10}(OH)_8]$. $[(Ca_{0.5}, Na)_{0.33}(Al, Fe, Mg)_{2-3}(Al, Si)_4O_{10}(OH)_2 \cdot nH_2O]$

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Crystal Data: Monoclinic. Point Group: 2. Microscopically crystalline, in aggregates.

Physical Properties: Cleavage: Perfect on $\{001\}$. Hardness = ~ 1 D(meas.) = 2.83 D(calc.) = n.d.

Optical Properties: Semitransparent. Color: Colorless, white, dark blue to azure.

Luster: Nonmetallic.

Optical Class: Biaxial (-). $\alpha = 1.564$ $\beta = 1.570$ $\gamma = 1.574$ $2V(meas.) = 59^{\circ}$

Cell Data: Space Group: C2. a = 5.17 b = 8.97 c = 24.2 $\beta = 94^{\circ}$ Z = n.d.

X-ray Powder Pattern: Takatama mine, Japan.

30.4 (100), 15.2 (75), 4.480 (30), 5.006 (20), 2.562 (12), 1.493 (12), 3.30 (8)

Chemistry:

	(1)
SiO_2	41.60
Al_2O_3	36.40
Fe_2O_3	1.82
MgO	0.29
CaO	0.38
Li_2O	1.04
$\overline{\mathrm{Na_2O}}$	0.14
$K_2\bar{O}$	0.38
$\overline{\mathrm{H_2O^+}}$	11.12
${ m H_2O^-}$	6.87
rem.	0.37
Total	100.41

(1) Tooho mine, Japan.

Polymorphism & Series: A 1:1 regular interstratification of dioctahedral chlorite and smectite.

Occurrence: A hydrothermal alteration product of intermediate to felsic igneous rocks. From the alteration of sandstone by acidic pore waters.

Association: Rectorite, dickite, quartz, fluorite (Tooho mine, Japan).

Distribution: At Alushta, Crimea, Ukraine. From Huy, Belgium. At Ehrenfriedersdorf, Saxony, Germany. In Japan, in the Tooho mine, Aichi Prefecture; the Hokuno mine, Hokuno, Gifu Prefecture; the Takatama mine, Fukushima Prefecture; the Kurata mine, Yamaguchi Prefecture, and elsewhere. From the White Mountain gold mine, Cottonwood district, Washoe Co., Nevada, USA.

Name: Honors Professor Toshio Sudo (1911-), mineralogist and crystallographer, of the University of Tokyo, Tokyo, Japan.

Type Material: n.d.

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