Mayenite $Ca_{12}Al_{14}O_{33}$

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Crystal Data: Cubic. Point Group: $\overline{4}3m$ (synthetic). In rounded anhedral grains, to $60~\mu\mathrm{m}$.

Physical Properties: Hardness = n.d. D(meas.) = 2.85 D(calc.) = [2.67] Alters immediately to hydrated calcium aluminates on exposure to H_2O .

Optical Properties: Transparent. Color: Colorless.

Optical Class: Isotropic. n = 1.614-1.643

Cell Data: Space Group: $I\overline{4}3d$ (synthetic). a = 11.97-12.02 Z = 2

X-ray Powder Pattern: Near Mayen, Germany.

2.69 (vs), 4.91 (s), 2.45 (ms), 3.00 (m), 2.19 (m), 1.95 (m), 1.66 (m)

Chemistry:

	(1)	(2)	(3)
SiO_2		0.4	
Al_2O_3	45.2	49.5	51.47
$\overline{\text{Fe}_2}\overline{\text{O}_3}$	2.0	1.5	
$\overline{\text{MnO}}$		1.4	
CaO	45.7	47.0	48.53
LOI	2.2		
Total	95.1	99.8	100.00

(1) Near Mayen, Germany; by semiquantitative spectroscopy. (2) Hatrurim Formation, Israel; by electron microprobe, corresponding to $(Ca_{11.7}Mg_{0.5})_{\Sigma=12.2}(Al_{13.5}Fe_{0.25}Si_{0.10})_{\Sigma=13.85}O_{33}$.

(3) $Ca_{12}Al_{14}O_{33}$.

Occurrence: In thermally metamorphosed limestone blocks included in volcanic rocks (near Mayen, Germany); common in high-temperature, thermally metamorphosed, impure limestones (Hatrurim Formation, Israel).

Association: Calcite, ettringite, wollastonite, larnite, brownmillerite, gehlenite, diopside, pyrrhotite, grossular, spinel, afwillite, jennite, portlandite, jasmundite (near Mayen, Germany); melilite, wollastonite, kalsilite, brownmillerite, corundum (Klöch, Austria); spurrite, larnite, grossite, brownmillerite (Hatrurim Formation, Israel).

Distribution: From the Ettringer-Bellerberg volcano, near Mayen, Eifel district, Germany. Found at Klöch, Styria, Austria. In the Hatrurim Formation, Israel. From Kopeysk, Chelyabinsk coal basin, Southern Ural Mountains, Russia.

Name: For Mayen, Germany, near where the mineral was first described.

Type Material: Mineral Museum, University of Cologne, Cologne, Germany, M5026/86; National Museum of Natural History, Washington, D.C., USA, 120045.

References: (1) Hentschel, G. (1964) Mayenit, $12\text{CaO} \cdot 7\text{Al}_2\text{O}_3$, und Brownmillerit, $2\text{CaO} \cdot (\text{Al}, \text{Fe})_2\text{O}_3$, zwei neue Minerale in den Kalksteineinschlüssen der Lava des Ettringer Bellerberges. Neues Jahrb. Mineral., Monatsh., 22-29 (in German with English abs.). (2) (1965) Amer. Mineral., 50, 2106-2107 (abs. ref. 1). (3) Gross, S. (1977) The mineralogy of the Hatrurim Formation, Israel. Geol. Sur. Israel Bull. 70, 10-11.